



SEE DESIGN STANDARD DS336 FOR DEFINITION OF $\triangle$ SYMBOL. SEE DESIGN STANDARD DS520 FOR DEFINITION OF R & FP No. UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES & APPLY BEFORE FINISHING TOL. $\pm 0,25$ ANGLES $\pm 2^\circ$ REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX. INTERNAL RADII 0,5 MAX. SURFACE TEXTURE - $\sqrt{Ra 3,2}$ THREADS TO BS 3643 6g/6H. DRAWING PRACTICE TO BS 8888	3rd ANGLE PROJECTION  DO NOT SCALE	TITLE	DRAWN BY	DRAWN DATE	SHEET	CHECKED
		RCLC 20um FPC LINEAR INSTAL 'N DRG	JLS	14/03/14	1 OF 1	IE
RENISHAW MATL R CODE	MATERIAL (ENTER R OR FP CODE TO VIEW EQUIVALENT MATERIAL SPEC USING SUPPLIER PORTAL SITE @ WWW.RENISHAW.COM)					

SHEET	1	TITLE	RCLC 20um FPC LINEAR INSTAL'N DRG	DRG. No.	N-9693-9341
CONT. ON NEXT SHT.					

MOD. / ISS.	DETAILS OF CHANGE	CIN	SIGN / DATE
03-A	FIRST ISSUE.	N/A	JLS 02/04/14
03 B	ADDED TOLERANCE TO GLASS WIDTH. GRID REF 1B: DIMENSION $6.45/_{6.25}$ WAS $6.35$ . REDUCED LATERAL ALIGNMENT TOLERANCE FOR READHEAD TO SCALE. GRID REF 2B: DIMENSION $1.67/_{1.17}$ WAS $1.87/_{0.97}$ .	N/A	IE 17/07/14
04 A	GRID REF B1/C1: VIEW LABEL DETAIL X WAS DETAIL A. GRID REF C6: NOTE MEASUREMENT LENGTH L-3 WAS L-7.	N/A	JLS 10/11/14

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DRAWING MODIFICATION SHEET